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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/806,679	03/23/2004	Jean M. Dasch	GP-302977	1178

7590 10/04/2005

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EXAMINER

TALBOT, MICHAEL

ART UNIT	PAPER NUMBER
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3722

DATE MAILED: 10/04/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)	
	10/806,679	DASCH, JEAN M.	
	Examiner	Art Unit	
	Michael W. Talbot	3722	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on amendment filed on 27 July 2005.
- 2a) ☒ This action is **FINAL**.
- 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-8 is/are pending in the application.
4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-8 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☒ The drawing(s) filed on 24 March 2004 is/are: a) ☒ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) ☐ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
2. ☐ Certified copies of the priority documents have been received in Application No. _____.
3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|---|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) |
| 2) <input type="checkbox"/> Notice of Draftperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____ |

DETAILED ACTION

Specification

1. The objection of the specification is withdrawn due to Applicant's amendment filed on 27 July 2005.

Claim Rejections - 35 USC § 103

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 1-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kammermeier et al. '825 in view of Jamison's publication entitled "New Developments in Microporous Polymer Lubricants" dated May 1985. Kammermeier et al. '825 shows in Figure 1 a drill tool for rotational cutting engagement under pressure with a workpiece surface having a rod-shaped body comprising a cutting portion (2) with a cutting surface (7) at one end and an attachment portion (1) at the other end, at least one helical flute (3) extending from cutting surface, at least one hole (10) extending in a helical path along the length of the body and within the body from a first outlet (13) near the cutting edge to a second outlet (8) from the body. Kammermeier et al. '825 lacks the lubricant in the holes being an oil-filled polymer comprising a micro-porous polyethylene matrix and lubricating oil having a composition of oil being more than 50 percent by weight. Kammermeier et al. '825 does however disclose alternate lubricants capable of being used by the invention (col. 12, lines 52-60). Jamison's publication shows in Table 1 on page 275 common polymers, such as polyethylene, used in micro-porous polymer lubricants having up to 80 percent oil by weight (page 274, right column, lines 12-14). In view of this teaching of Jamison's publication, it would have been obvious to modify the drill tool of

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Kammermeier et al. '825 to substitute the lubricant with another well-known lubricant used in similar applications as shown by Jamison's publication to provide an integral storage and dispensing means for controlling the lubricant dispersion rate, which in turn will extend the tool life and, where possible, eliminate additional needs for lubricant storage, sealing and pumping means.

Furthermore, Kammermeier et al. '825 disclosure of alternate lubricants capable of being used by the invention (col. 12, lines 52-60) has application within the bearing art as does Jamison's publication entitled "New Developments in Microporous Polymer Lubricants" dated May 1985 (page 274, left column, lines 1-10).

Claims 1-3 and 5-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kammermeier et al. '825 in view of Jamison '925. Kammermeier et al. '825 shows in Figure 1 a drill tool for rotational cutting engagement under pressure with a workpiece surface having a rod-shaped body comprising a cutting portion (2) with a cutting surface (7) at one end and an attachment portion (1) at the other end, at least one helical flute (3) extending from cutting surface, at least one hole (10) extending in a helical path along the length of the body and within the body from a first outlet (13) near the cutting edge to a second outlet (8) from the body. Kammermeier et al. '825 further shows in Figure 5 that the lubricant stored within the hole is filled within a capillary storage medium and can be discharged to the cutting surface as a result of the heating operation (col. 8, lines 19-44) and that the source of the lubricant can be solely from the volume stored within the holes (col. 8, lines 44-48). Kammermeier et al. '825 lacks the lubricant being an oil-filled polymer comprising a micro-porous polyethylene matrix and a lubricating oil. Jamison '925 shows in Figures 1-7 a number of different lubricant-dispensing polyethylene concentrations and their effectiveness to bleed oil to the surface and perform a desired lubricating function. In view of this teaching of Jamison '925, it would have been

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obvious to modify the drill tool of Kammermeier et al. '825 to substitute the existing capillary storage medium with another well-known lubricant-dispensing medium, polyethylene plastic compositions, as shown by Jamison '925.

Response to Arguments

3. Applicant's arguments filed on 27 July 2005 have been fully considered but they are not persuasive.

Kammermeier et al. '825 clearly shows in Figure 5 that the lubricant channels of the twist drill can be filled within a capillary storage medium wherein the lubricant/oil is dispensed from the storage medium through centrifugal force and/or temperature increase to the cutting surface (col. 3, lines 4-20 and col. 8, lines 19-44) and that the source of the lubricant can be solely from the volume stored within the twist drill (col. 3, lines col. 8, lines 44-48). As disclosed by Jamison's publication entitled "New Developments in Microporous Polymer Lubricants" dated May 1985, the capillary storage medium can be made of a porous polymer having a ratio up to 80 percent oil by weight (page 274, left column, lines 1-10) and is used in an environment to solve friction and wear problems. Therefore it would have been obvious to one of ordinary skill in the art to make the combination replacing the capillary storage medium of Kammermeier et al. '825 with another well-known lubricant-dispensing medium, micro-porous lubricant polymer, as shown by Jamison '925.

4. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period

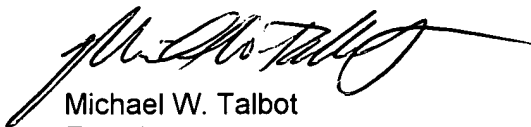
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will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

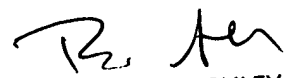
5. Any inquiry concerning the content of this communication from the examiner should be directed to Michael W. Talbot, whose telephone number is 571-272-4481. The examiner's office hours are typically 8:30am until 5:00pm, Monday through Friday. The examiner's supervisor, Mr. Boyer D. Ashley, may be reached at 571-272-4502.

In order to reduce pendency and avoid potential delays, group 3720 is encouraging FAXing of responses to Office Actions directly into the Group at FAX number 571-273-8300. This practice may be used for filing papers not requiring a fee. It may also be used for filing papers, which require a fee, by applicants who authorize charges to a USPTO deposit account.

Please identify Examiner Michael W. Talbot of Art Unit 3722 at the top of your cover sheet.



Michael W. Talbot
Examiner
Art Unit 3722
21 September 2005



BOYER D. ASHLEY
PRIMARY EXAMINER